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• Garner, Brett R.
South Weber, Utah 84405 (US)

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(74) Representative:
Bankes, Stephen Charles Digby et al
BARON & WARREN
18 South End
Kensington
London W8 5BU (GB)

(71) Applicant: MORTON INTERNATIONAL, INC.
Chicago, Illinois 60606 (US)

(72) Inventors:

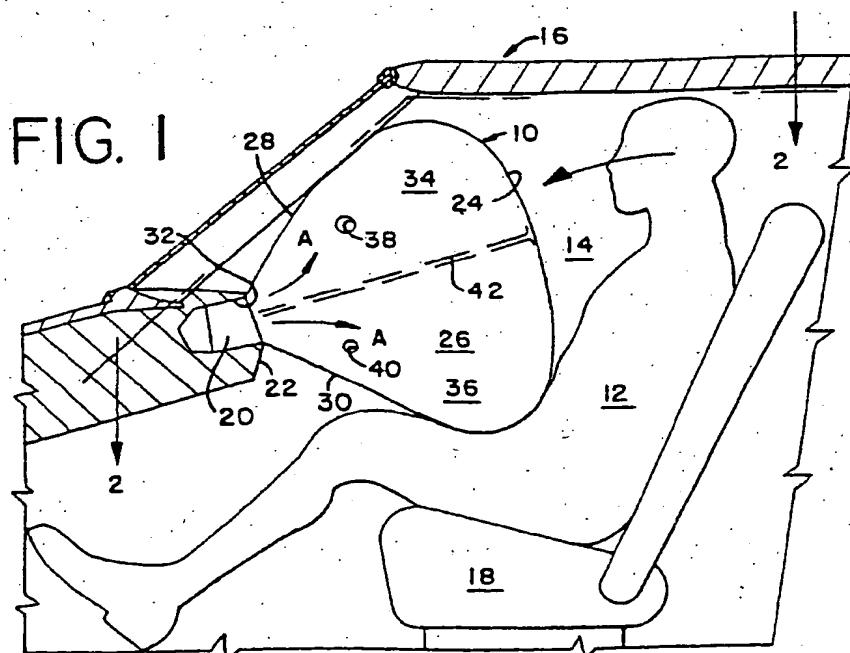
• Mossi, Gilbert D.
Roy, Utah 84067 (US)

(54) Partitioned multi-cell air bag

(57) A vehicle occupant restraint air bag (10) includes an internal wall (42) extending from a unitary inlet chute (32) to a cushioning surface (24) of the air bag and divides the air bag into upper and lower chambers (34, 36) adapted to support the occupant's head and body portions below the head respectively. The upper chamber (34) is of finer weave lower permeability material than the lower chamber and has an open vent (38)

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FIG. 1



Description**BACKGROUND OF THE INVENTION****1. Field of the Invention**

The present invention relates to air bag restraint cushions for protecting occupants in motor vehicles and the air bag utilizes a concept incorporating a partitioned, multi-cell, sectional design, that provides for varying energy absorbing characteristics for an occupant's head, torso or other portion of the body. Different internal pressures are provided by sectionalized air bag compartments including a head impact portion or cell and a torso or leg impact portion. Because the head, neck and facial area of a vehicle occupant are generally more sensitive to deceleration or g-forces and to abrasion than the torso, an upper compartment or cell of the air bag is softer upon deployment and inflation whereas lower portion of the air bag, larger in size, has a higher pressure so that more energy is absorbed from an occupant in an accident.

2. Background of the Prior Art

U.S. Patent No. 3,476,402 to Wilfert discloses a compartmented air bag having a circumferential chamber as an equalizing chamber surrounding a central portion so that on inflation upon impact, gas from the center portion flows out into the outer portion.

U.S. Patent No. 3,752,501 to Daniel et al. discloses a wheel mounted inflatable air bag cushion that is compartmented to provide a peripheral ring compartment surrounding a center compartment overlying a steering wheel hub. The peripheral compartment provides greater resistance to collapse than the center compartment and provides means whereby a vehicle operator is guided toward the center section of the air bag cushion during inflation in an accident.

U.S. Patent No. 5,018,762 to Suzuki et al. discloses a steering wheel mounted air bag with upper and lower portions with an internal restrictor system for dividing the inflation gas between the compartments or portions.

U.S. Patent No. 5,253,892 to Satoh discloses a compartmented air bag wherein side sections which are expanded to a diameter much greater than a steering wheel so that the torso of an individual would engage outer areas of the bag initially and subsequently a center section. Areas of an inflating air bag are first engaged by a driver to protect against hitting the steering wheel and thereafter other areas are engaged.

OBJECTS OF THE INVENTION

It is an object of the present invention to provide a new and improved, rapidly inflatable air bag cushion for protecting an occupant in a motor vehicle.

It is another object of the present invention to pro-

vide a new and improved, rapidly inflatable, partitioned, multi-cell, air bag providing varying amounts of cushioning effect or energy absorption in different cells.

Another object of the present invention is to provide

5 a new and improved, rapidly inflatable air bag of the character described providing a softer or lower pressure cushioning support for an occupant's head than for the torso or other body portions during inflation of the air bag.

10 Yet another object of the present invention is to provide a new and improved, rapidly inflatable air bag of the character described utilizing a portion between adjacent sections or cells for aiding in shaping the inflated air bag.

15 Still another object of the present invention is to provide a new and improved, rapidly inflatable air bag of the character described wherein a partition between different compartments or sections of the air bag serves as a tether for reducing stress on the air bag material during deployment thereby reducing the chances of seam or material failure.

20 Another object of the present invention is to provide a new and improved rapidly inflatable air bag of the character described employing differential venting in different sections or cells for controlling the inflation pressure in each cell during deployment of the air bag.

BRIEF SUMMARY OF THE PRESENT INVENTION

30 The foregoing and other objects of the present invention are accomplished in a new and improved, multi-cell, partitioned, inflatable air bag formed of thin, flexible sheet material adapted for cushioning restraint of an occupant in a motor vehicle. The air bag includes an inlet for receiving inflation gas at a forward end and a rearwardly facing cushioning surface established during and after rapid gas inflation including an upper portion for cushioning an occupant's head and a lower portion for cushioning a portion of the occupant below the head.

35 The air bag includes an internal divider wall or partition extending from the inlet toward the cushioning surface for dividing the amount of gas flowing through the inlet into separate upper and lower cells or chambers. At least one of the chambers may be formed with a vent

40 for reducing the inflation pressure relative to the other chamber for providing a softer cushioning effect on the occupant's head and a greater energy absorbing capability for cushioning the occupant below the head.

BRIEF DESCRIPTION OF THE DRAWINGS

For a better understanding of the present invention, reference should be had to the following detailed description taken in conjunction with the drawings, in which:

FIG. 1 is a side elevational view of a motor vehicle with an occupant therein illustrating a multi-cell, par-

titioned air bag in accordance with the features of the present invention in an inflated condition for cushioning support of the occupant;

FIG. 2 is a top plan view taken substantially along lines 2-2 of FIG. 1;

FIG. 3 is a side elevational view of an air bag in accordance with the present invention employing a stitched partition between upper and lower inflated sections;

FIG. 4 is a front elevational view of the air bag looking in the direction of arrows 4-4 of FIG. 3; and

FIG. 5 is a top view of the air bag looking downwardly in the direction of arrows 5-5 of FIG. 3.

DETAILED DESCRIPTION OF A PREFERRED EMBODIMENT OF THE INVENTION

Referring now more particularly to the drawings, therein is illustrated a new and improved inflatable air bag cushion 10 constructed in accordance with the features of the present invention and adapted to be rapidly inflated with gas for protecting a vehicle occupant 12 seated in a passenger compartment 14 of a motor vehicle 16 on a seat 18. The air bag 10 is normally contained in a folded-up condition in an air bag inflator module 20 mounted on a steering wheel 21 or behind an instrument panel 22 of the vehicle and is adapted to be rapidly inflated in the event of an emergency with inflation gas supplied from the module. When rapidly inflated, the folded-up air bag 10 moves rapidly out of the module 20 in a rearward direction toward the occupant 12 and provides cushioning restraint to prevent or reduce injury in a vehicular crash or accident.

When the air bag 10 is fully inflated, a relatively large, generally rectangular-shaped cushioning surface 24 is developed to engage the front of the vehicle occupant 12 and prevent injury. The air bag 10 has generally triangularly-shaped opposite sides 26 (FIG. 1) and upper and lower, sloping, top and bottom walls 28 and 30, respectively. The forward end portions of the side walls 26, top wall 28 and bottom wall 30 converge toward an inlet chute 32 having a forward end secured with the air bag module 20 to receive inflation gas. As shown in FIGS. 2, 4 and 5, the inflated air bag 10 increases in width or transverse dimension outwardly toward the occupant 12 to provide a maximum width for the cushion surface 24. Similarly, the vertical dimension of the inflated air bag 10 increases outwardly away from the inlet chute 32 toward the occupant 12 to provide a maximum vertical expanse for the cushion surface 24 as shown in FIGS. 1 and 3.

As shown in FIGS. 1 and 2, the inflation gas from the air bag module 20, moves rearwardly toward the occupant 12 as the air bag 10 is inflated and spreads out laterally and vertically as indicated by the arrows "A" and "B". The high velocity gas flow through the relatively small size, rectangular flow cross-section of the inlet chute 32 is reduced in velocity as the flow cross-section

of the air bag 10 enlarges in a direction toward the occupant 12. As the flow velocity is reduced during air bag inflation, the velocity head of the gas is converted to pressure head acting on the cushioning surface 24 inside of the air bag 10. The air bag 10 provides an ideal shape for effectively utilizing the available finite quantity of inflation gas that is rapidly discharged from the air bag module 20 to provide an extremely efficient cushioning action.

In accordance with the present invention the air bag 10 includes a plurality of separate inflation chambers, cells or compartments 34 and 36 for engaging different portions of an occupant's body when the air bag is rapidly inflated. A head impact section 34 of the air bag 10 may comprise approximately 40% of the total air bag volume and is located on the upper portion of the air bag so that the occupant's head and neck will be cushioned against impact during a typical frontal collision. The gas pressure within the upper cell or head compartment 34 is kept relatively low by choking the gas flow from the air bag module gas generator 20 at the air bag throat 32. Additionally, large size vents 38 are provided in side-walls 26 in the head section 34 to maintain a desired pressure during inflation and deployment. A low permeability, fine weave material may be used in the head section 34 to reduce the amount of hot gas escaping from the cushion, thus lessening the possibility for burns and abrasions.

A lower portion or thoracic cell or section 36 of the air bag 10 may comprise approximately 60% of the total gas volume when the air bag is inflated and is designed to react against and cushion the occupant's torso, below the head and neck during a frontal collision. The lower cell or section 36 receives the majority of the gas from the air bag module gas generator 20 and has small venting holes to keep the internal pressure relatively high. Because the lower portion 36 of the air bag 10 performs a different function than the upper or head impact section 34, a coarser weave, stranded material with high strength characteristics is employed for the lower cell.

A divider sheet or wall structure 42 separates the two compartments or sections 34 and 36 and serves several purposes in acting to maintain a pressure differential between the compartments. During deployment of the air bag 10 the wall structure 42 acts as a tether to keep the air bag in a lower position as the air bag exits the module 20. This tethering action helps to prevent neck injuries and injuries incurred by "out-of-position" occupants 12. The wall structure 42 also acts as a structural member helping to maintain the proper shape and size of the air bag 10 and may be made of a mildly elastic material in order to absorb some of the energy during deployment of the air bag 10 thus reducing stresses on other parts of the air bag.

A design variation of the partitioned air bag 10 may include another dividing wall structure 44 (FIG. 3) spaced below the upper wall structure 42 forming a third and lowest section or compartment 46 for a higher de-

gree of design tailoring to meet particular requirements of occupant loading during a collision.

Referring to FIGS. 3 and 5, an alternative wall structure 48 comprising an integrally stitched-in-place large loop of material sewn out of a main cushioning panel 24 of the air bag 10 is attached at a front portion 50 adjacent the inlet section 32 and at a rear portion by stitching 54. As shown in FIG. 5, a loop of material making up the wall structure 48 is not attached to the air bag side panels 26 leaving open spaces 52 along each side for allowing limited gas transfer between the cells or compartments 34 and 36 around the side edges of the internal wall structure.

The air bag 10 can be tailored to optimize the cushioning provided for an occupant's head and the torso on an individual basis and to provide different operating pressures for each separate compartment, cell or section. Sections or cells having different operating pressures are incorporated into the air bag to maximize the occupant restraint or cushioning effect. Moreover, the possibility of incidental injury to an occupant from air bag interaction and/or abrasion is reduced as is the likelihood of a neck injury from overextension of the head before cushioning restraint actually takes place. The probability of burns and abrasions to the face is greatly reduced and "out-of-position" occupant incidental injury is decreased.

The design using a large seamed loop, wall structure 48 offers cost savings over a more conventional tethered application while still realizing benefits from sectionalizing or partitioning of the air bag into plural sections. The integral tethering action of the internal divider wall helps reduce deployment stresses within the air bag and reduces the chance for seam or material failures.

Claims

1. An air bag (10) for cushioning an occupant (12) in a motor vehicle (16) when rapidly inflated with gas said air bag (10) being formed of thin, flexible sheet material having a unitary inlet (32) at a forward end for receiving gas from a single source of gas and a cushioning surface (24) for engaging the vehicle occupant (12) when the air bag is inflated, a flexible internal divider means (42) dividing said inlet (32) into upper and lower inlet sections extending between said inlet (32) and said cushioning surface (24) for dividing said air bag into an upper chamber (34) adapted for engaging the occupant's head and a lower chamber (36) adapted for engaging the occupant below the head; and an open vent (38) formed in said sheet material of said upper chamber (34) spaced away from said inlet (32) for reducing the inflation pressure of said upper chamber (34) relative to that of said lower chamber (36).

2. The air bag (10) of claim 1, including an open vent (40) formed in said sheet material of said lower chamber (36) spaced from said inlet (32) for reducing said inflation pressure in said lower chamber.
3. The air bag (10) of claim 2, wherein said open vent (38) in said upper chamber (34) is larger than said open vent (40) in said lower chamber (36).
4. The air bag (10) of claim 1, 2 or 3, wherein said upper chamber (34) is formed of low permeability, fine weave material.
5. The air bag (10) of claim 4, wherein said lower chamber (36) is formed of material having a coarser weave than the material of said upper chamber (34).
6. The air bag (10) of claim 5, wherein said lower chamber (34) is formed of high strength, coarsely woven stranded material.
7. The air bag (10) of any preceding claim, wherein said divider means (48) is formed by an integral loop of material joining said cushioning surface (24).
8. The air bag (10) of any preceding claim including divider wall means (44) dividing said inflated air bag into a plurality of lower chambers for cushioning the occupant below the head.
9. The air bag (10) of claim 8, wherein at least one of said plurality of lower chambers includes an open vent (40) formed in said sheet material away from said inlet (32) for providing a softer cushioning effect for at least a portion of the occupant's torso.
10. The air bag (10) of any preceding claim, wherein said air bag includes a pair of opposite side walls (26) and said internal divider means (48) has opposite side edges spaced inwardly of said opposite side walls creating open spaces (52) for permitting inflation gas flow between upper and lower chambers (34, 36) away from said inlet (32).
11. The air bag (10) of any preceding claim, wherein said divider means (42) is elastic.
12. The air bag (10) of any preceding claim, wherein said divider means (42) comprises an internal tether in said air bag for limiting the movement of said cushioning surface (24) toward the occupant during air bag inflation.
13. The air bag (10) of any preceding claim wherein said divider means (42) comprises an internal wall.
14. The air bag (10) of any preceding claim wherein

said sheet material is pervious.

15. The air bag (10) of any preceding wherein said reduced inflation pressure in said upper chamber (34) provides a softer cushioning effect for the head of the vehicle occupant (12). 5

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FIG. 1

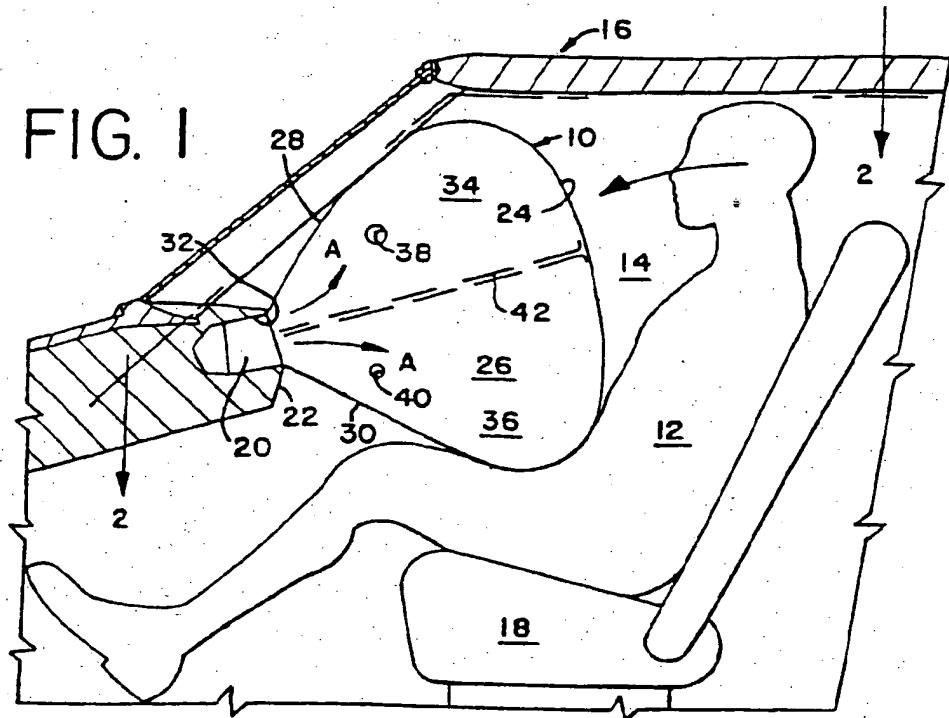


FIG. 2

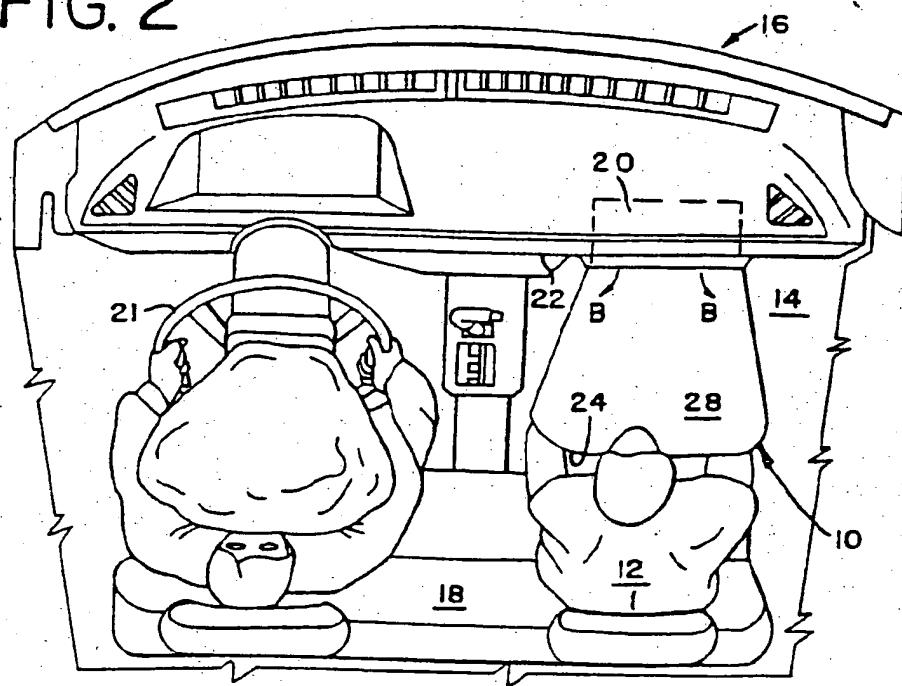


FIG. 3

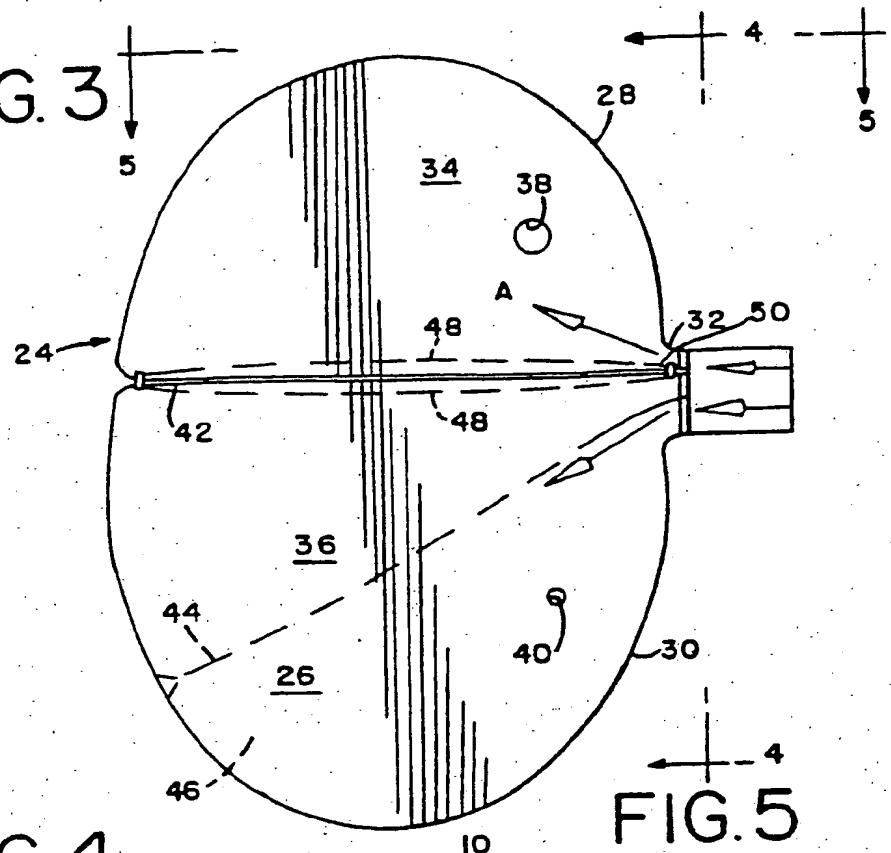


FIG. 4

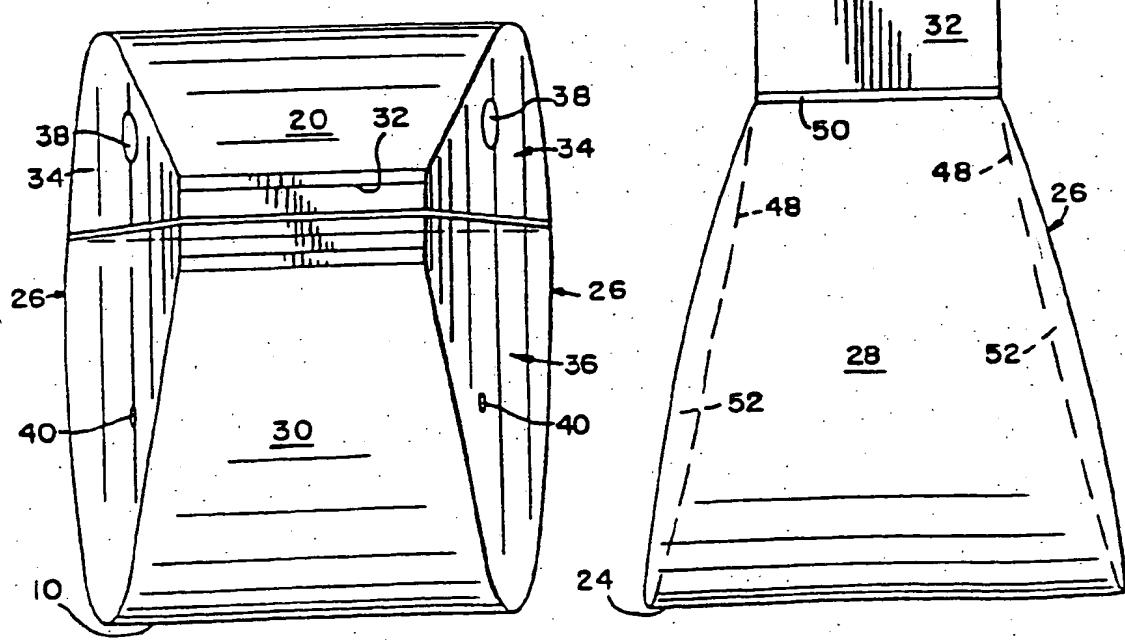
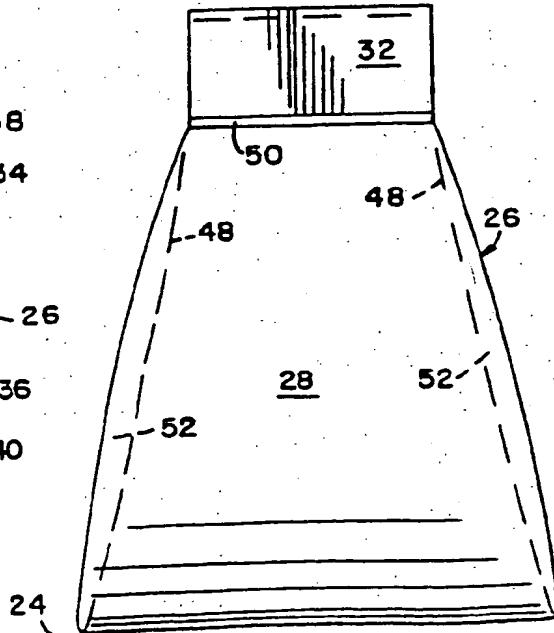


FIG. 5





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Chicago, Illinois 60606 (US)

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BARON & WARREN
18 South End
Kensington
London W8 5BU (GB)

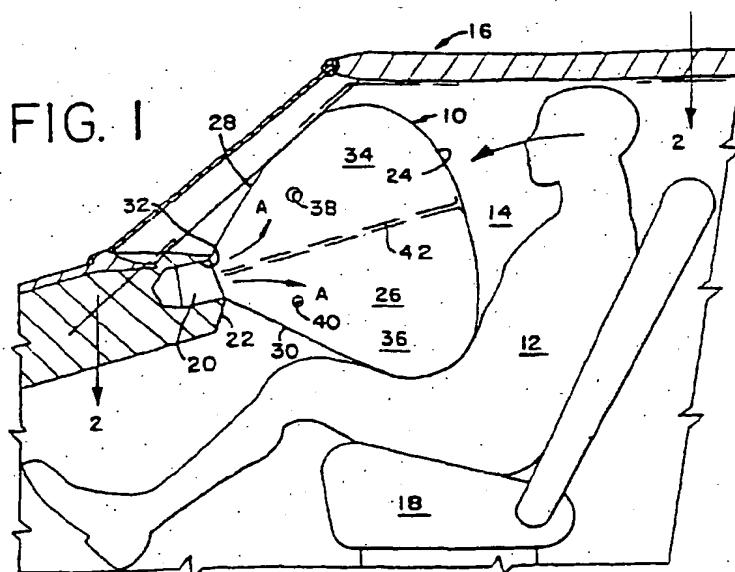
(72) Inventors:

• Mossi, Gilbert D.
Roy, Utah 84067 (US)

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European Patent
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EUROPEAN SEARCH REPORT

Application Number

EP 96 30 6447

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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)		
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A	"PRESSURE CHAMBERED SIR" RESEARCH DISCLOSURE, no. 350, 1 June 1993, page 423 XP000373028 * the whole document *	1-3,14, 15	TECHNICAL FIELDS SEARCHED (Int.Cl.6).		
A	US 5 310 214 A (CUEVAS JESS) 10 May 1994 * figures * * abstract * * column 2, line 4 - column 7, line 30 *	1,7,8, 10,15	B60R		
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The present search report has been drawn up for all claims					
Place of search	Date of completion of the search	Examiner			
THE HAGUE	18 December 1998	D'sylva, C			
CATEGORY OF CITED DOCUMENTS					
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document					
T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document					

ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.

EP 96 30 6447

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
 The members are as contained in the European Patent Office EDP file on
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